

Del
Work Order ID 75677

75677

Page 1

October-28-11 10:44:58 AM

Item ID: D3807-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Gasket

Stop ***NS2***

Start Date: 28/10/2011 Start Qty: 50.00

50

Cust Item ID:

Required Date: 21/11/2011 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals:

Process Plan: M.L.J

Date: 11/10/28

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3807	Rev A								

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3807

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

11-11-29

(51)

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

11-11-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 75677

October-28-11 10:44:58 AM

75677

Page 2

Item ID: D3807-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Gasket
 Start Date: 28/10/2011 Start Qty: 50.00 ***50*** Cust Item ID:
 Required Date: 21/11/2011 Req'd Qty: 50.00 ***50*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00				<u>21</u>	<u>11</u>	<u>11</u>	<u>29</u> (51)
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>GA</u> Memo	0.00 0.00		<u>S</u> <u>du/29</u>		<u>51</u>			
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<u>11/11/29</u> <u>MF</u> 11-11-29

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NOTE: Date & initial all entries

Picklist Print

October-28-11 10:45:02 AM

Page 1

Work Order ID: 75677

75677

Parent Item: D3807-1

D3807-1

Parent Item Name: Gasket

Start Date: 28/10/2011

Required Date: 21/11/2011

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:A 08-07-21 new issue DD verified by:ec
10.12.08 PER REV.A DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

417.8500

1.8646

103.5889

MNEO60S 063

NEOPRENE SHEET 0.063

B11-11-29

Location

Loc Qty

Loc Code

MAT052

417.85

117295

55.68

118026

127.87

118663

4.3

119130

230

119776

(S1)

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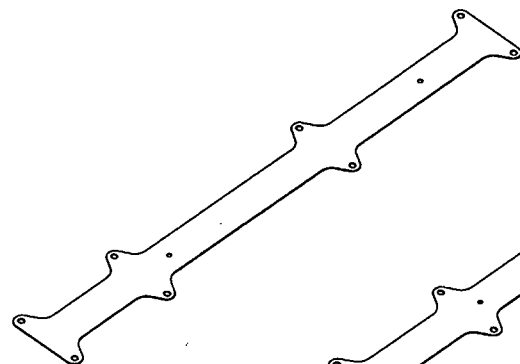
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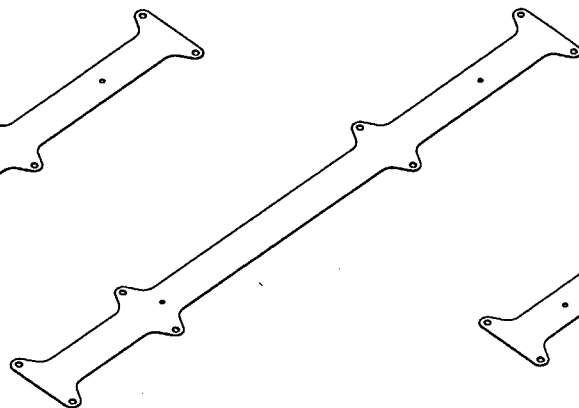
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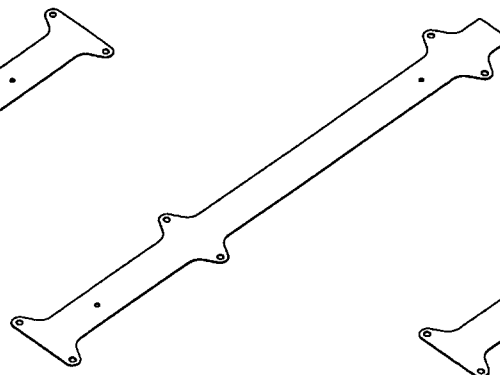
NOTE: Date & initial all entries



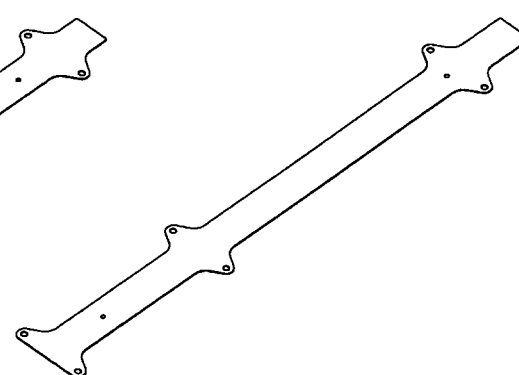
D3807-1 GASKET



D3807-3 GASKET



D3807-5 GASKET



D3807-7 GASKET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 75677 M.C.J.
11/10/28

RELEASED
per ECN 09-538

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
D3807-1 = 0.32 lbs
D3807-3 = 0.36 lbs
D3807-5 = 0.32 lbs
D3807-7 = 0.33 lbs

REV.	NEW ISSUE	MB	08.11.21
DESIGN		DESCRIPTION	
DRAWN		DART AEROSPACE USA, INC.	
CHECKED		PORT HADLOCK, WA	
MFG. APPR.		DRAWING NO. D3807	REV. A
APPROVED		TITLE	SHEET 1 OF 3
DE APPR.		GASKET	SCALE
DATE	08.11.21		NTS

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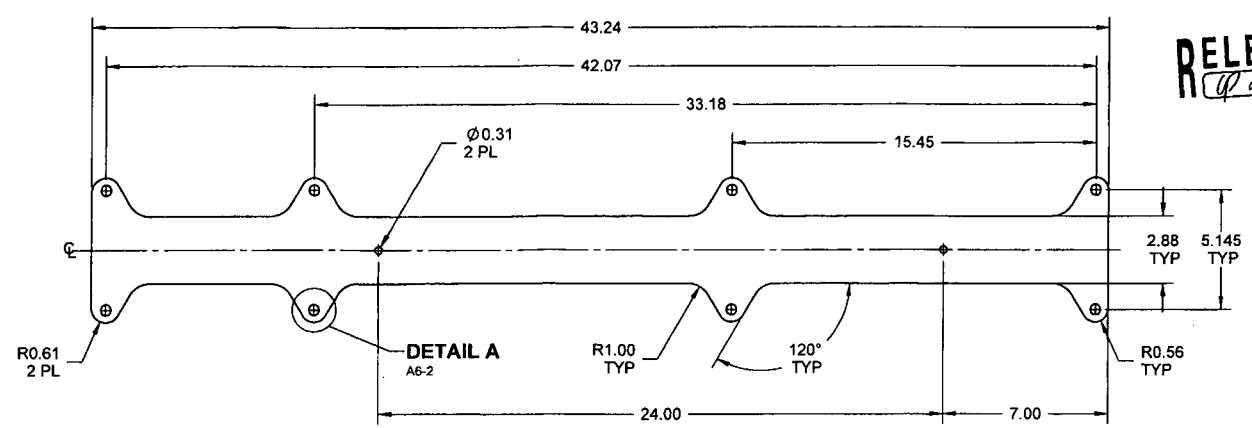
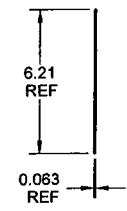
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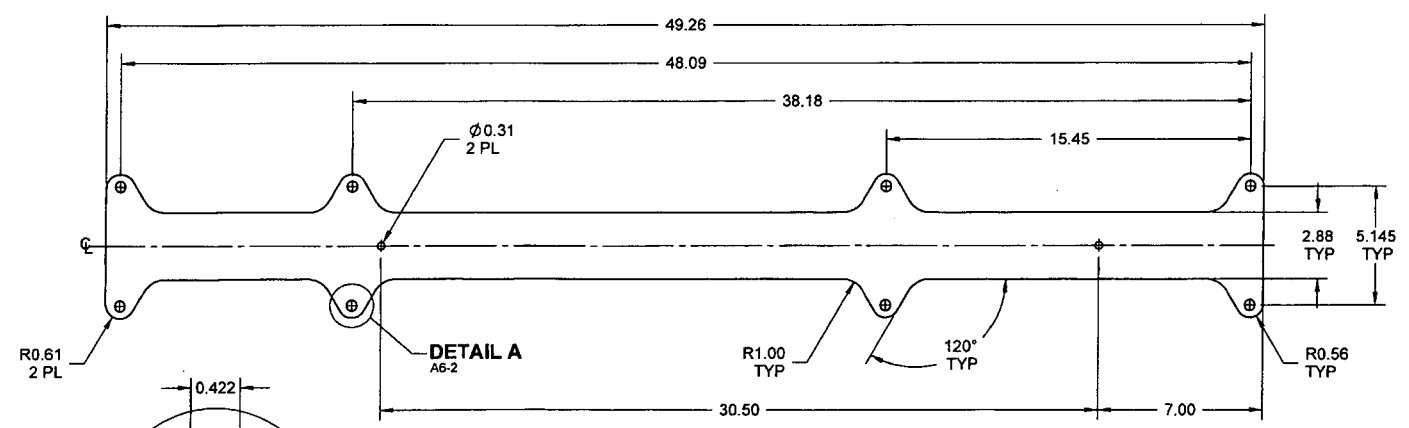
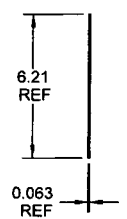
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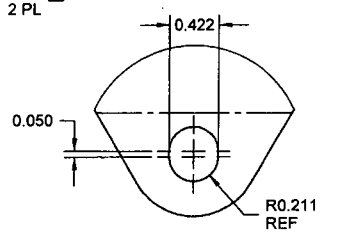
RELEASED
09.03.07



D3807-1 GASKET



D3807-3 GASKET



B5-2
C5-2
B5-3
C5-3

DESIGN	147	DART AEROSPACE USA, INC.	
DRAWN	215	PORT HADLOCK, WA	
CHECKED	215	DRAWING NO.	REV. A
MFG. APPR.	215	D3807	SHEET 2 OF 3
APPROVED	215	TITLE	SCALE
DE APPR.	215	GASKET	NTS
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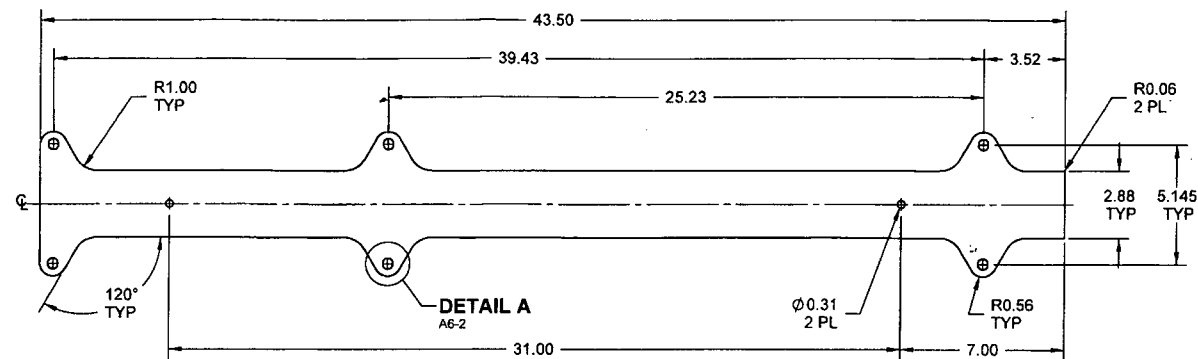
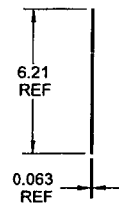
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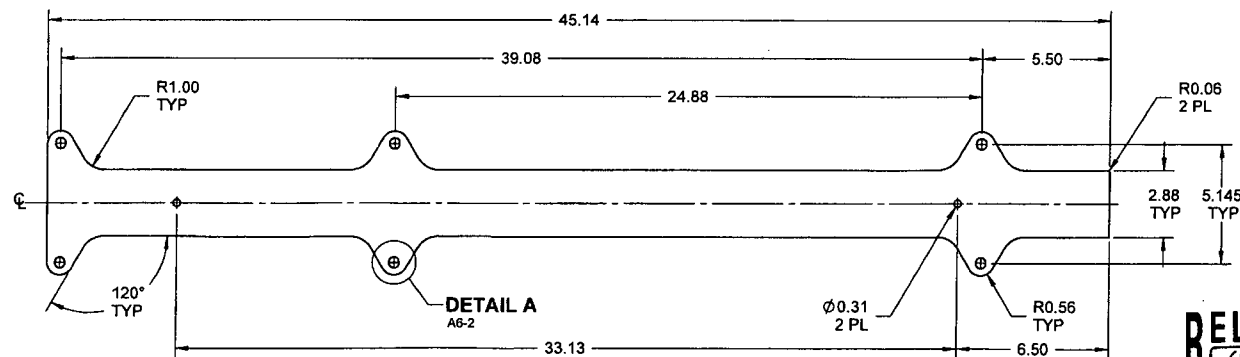
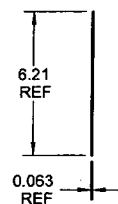
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75677



D3807-5 GASKET



D3807-7 GASKET

RELEASED
09.03.03

DESIGN	JP	DART AEROSPACE USA, INC.	
DRAWN	JP	PORT HADLOCK, WA	
CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	JS	D3807	SHEET 3 OF 3
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	GASKET	NTS
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